Spray Ring Calibration
Siemens Simatic Controls

Place cart into the chamber.

1. Touch the service button on the screen; touch the “Next Page” button repeatedly until you get to the sign on screen.
2. Sign into the unit
   User Name: ADMIN, Password: 2612
3. Continue touching the “Next Page” button until you reach the screen that says “Spray Ring Cal.”
4. Now touch the button that says “Start Calibration.”
5. Now touch and HOLD the button that says “Lower Spray Ring to Upper Position”, the spray ring will lower as long as you press the button.
6. Release the button when the spray ring is slightly above the cart in the washer. (2”)
7. Press the “Confirm Position” button and the spray ring will lower to the floor (setting the distance from the floor) then go all the way back up.
8. Now press the “Next Page” button and select the size of cart that’s inside the washer (i.e...short, med., or tall.)
9. Repeat step 1 and 4 thru 8 for the other sizes of carts
10. Touch the “Exit” button to place unit back into stand-by.